

WHAT IS CLAIMED IS:

1. A position control device for controlling a controlled axis in accordance with a command movement, comprising:

5 means for calculating the position of the controlled axis on the basis of the command movement for the controlled axis;

 means for calculating the position of a virtual axis which is assumed to be moving at a speed settled
10 depending on a given function;

 means for storing the calculated position of the controlled axis in association of the calculated position of the virtual axis; and

 means for driving the controlled axis in a manner
15 such that the controlled axis synchronously follows the virtual axis as a master axis in accordance with the position stored in said means for calculating the position of the controlled axis.

2. A position control device for controlling a
20 controlled axis in accordance with a command movement, comprising:

 means for acquiring the state of an I/O signal obtained by an I/O signal control means using a ladder;

 means for calculating the position of a virtual axis
25 which is assumed to be moving at a speed settled depending on a given function;

 means for storing the state of the I/O signal obtained by said means for acquiring the state of an I/O signal in association with the position of the
30 virtual axis calculated by said means for calculating the position of a virtual axis; and

 means for carrying out control of the I/O signal in accordance with the position of the virtual axis, based

on the I/O signal state stored in said means for storing the state of the I/O signal.

3. A position control device for controlling a controlled axis in accordance with a command movement, comprising:

means for calculating the position of the controlled axis on the basis of the command movement for the controlled axis;

means for acquiring the state of an I/O signal obtained by an I/O signal control means using a ladder;

means for calculating the position of a virtual axis which is assumed to be moving at a speed settled depending on a given function;

means for storing the position of the controlled axis with respect to the position of the virtual axis and the state of the I/O signal; and

means for carrying out the drive of the controlled axis and control of the I/O signal in a manner such that the controlled axis synchronously follows the virtual axis as a master axis in accordance with the position and the I/O signal state stored in said means for storing the position of the controlled axis and the state of the I/O signal.

4. The position control device according to claim 2 or 3, wherein said means for carrying out control of the I/O signal includes exclusive control means for preventing the I/O signal stored in said means for storing the state of the I/O signal and an I/O signal using a ladder from being written doubly.

5. The position control device according to claim 2 or 3, which further comprises means for selecting the I/O signal to be stored in said means for storing the state of the I/O signal.